

# **SNO-WAY**®

**SNOW & ICE CONTROL EQUIPMENT**

## **ASSEMBLY & INSTALLATION INSTRUCTIONS**

**VEHICLE MOUNT KIT 99100962  
AND  
VEHICLE CENTER MEMBER  
99100890 For 26 Series**

**TO FIT  
2009 - 2010 FORD F150 4x4**

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1. THINK SAFETY, ALWAYS WEAR SAFETY GLASSES WHEN PERFORMING THE OPERATIONS PRESCRIBED IN THESE INSTRUCTIONS
2. READ ALL INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING INSTALLATION
3. BEFORE BEGINNING WORK MAKE SURE TO SET PARKING BRAKE AND CHOCK WHEELS



## MINIMUM VEHICLE RECOMMENDATIONS

Heavy Duty Alternator  
 Heavy Duty Battery  
 Manufacturers Snow Plow Package

*NOTE: On some vehicles it may be necessary to use a form of load booster to decrease the vehicle's front suspension sag with the snow plow in place. This can be accomplished with the use of supplementary air bags, booster springs, or similar load boosting devices. Since there are different load boosting devices available, it will up to the customer/end user to decide and purchase the product to suit the application, and not the responsibility of Sno-Way International, Inc.*

## ASSEMBLY TOOLS NEEDED

Drill Bits	1/4" - 17/32"
Impact Sockets	7/16" - 1-3/8"
Wrenches	7/16" - 1-3/8"
Torque Wrench	
Rat Tail Pry Bar	
Center Punch and Hammer	
C-Clamp	
Hacksaw	
Screwdrivers	

## INSTALLATION NOTES

1. Unless otherwise specified, mount all Vehicle Mount Kit components to vehicle before tightening any hardware.
2. It is recommended that **LOCTITE®**, or similar thread locking product, be used on ALL mounting hardware (i.e. Nuts, Cap Screws, Bolts, etc.).
3. Vehicle should be parked on a level surface with a normal vehicle load on the FRONT suspension.
4. Items in parentheses ( ) refer to quantity required for this step. Items in parentheses with a pound sign (#) indicate the part number as found in the parts list on the last page of this document.  
 Example: (10) Washer, Lock, 1/2" (#8).
5. It maybe necessary to relocate license plate holder. Check state and local laws for placement, if needed.

## MOUNTING INSTRUCTIONS

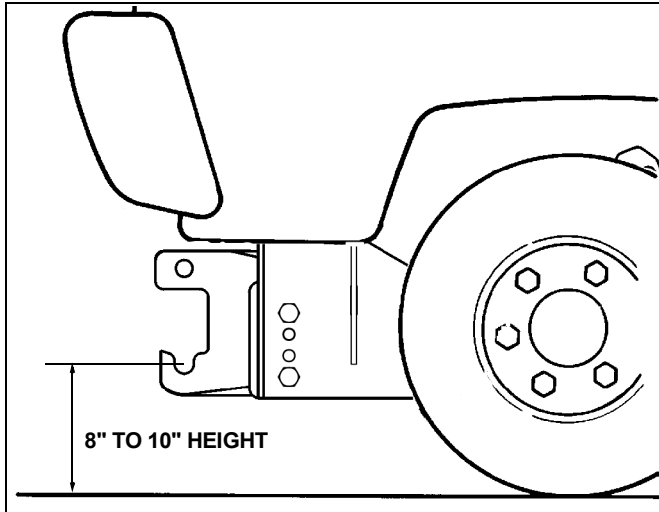
1. Detach the rubber splash shield (if equipped) at the bottom edge of the bumper by removing the plastic fasteners. From the top of the bumper, remove the cap screws. Next remove the two hooks from the vehicle frame and retain the hardware for the Vehicle Mount Kit installation. Store the tow hooks separately for reuse if the Vehicle Mount Kit is removed.
2. If equipped, remove the skid plate and save with hardware for re-installation if the Vehicle Mount Kit is removed. Also, if equipped with fog lights, disconnect the vehicle harness from the back of the fog lights.
3. Remove the four nuts (two per side) from the back of the bumper brackets. Remove the bumper now that all of the hardware is disconnected.
4. Install (1) Side Weldment, LH (#2): Align the tow hook bolts in the vehicle frame with the two front slots in the horizontal lip of the Side Weldment. Use the existing tow hook hardware to secure the Side Weldment loosely to the bottom of the vehicle frame. Verify that the Side Weldment is tight against the vehicle frame by using a C-clamp to hold the front of

the Side Weldment to the frame. The three slots on the horizontal lip of the Side Weldment align with the holes in the bottom of the vehicle frame rail. The hole in the center vertical tab in the Side Weldment and the top hole in the rear-most vertical tab align with holes in the side of the vehicle frame rail. The rear-most vertical tab on the Side Weldment that has two holes in; the top hole should align with an existing hole in the side of the frame rail, but if not use the hole in the Side Weldment and the lower hole as a template and drill a 17/32" hole(s) through the outer wall of the frame rail.

5. Secure the Side Weldment, LH (#2) as follows:
  - a. In the upper hole of the rear-most vertical tab, install (1) Handle Bolt Weldment, 1/2"-13 x 1 1/2" x 15" (#4) with (1) Backing Plate (#7) inserted into the frame rail and secure using (1) 1/2" Nylock Nut (#12).
  - b. In the lower drilled hole on the same tab, install (1) Handle Bolt Weldment, 1/2"-13 x 1 1/2" x 15" (#4) with (1) 1/2" Flat Washer (#10) inserted into the frame rail and secure using (1) 1/2" Nylock Nut (#12).
  - c. In the middle tab with the one hole, install (1) Handle Bolt Weldment, 1/2"-13 x 1 1/4" x 13" (#5) with (1) Backing Plate (#7) inserted into the frame rail and secure using (1) 1/2" Nylock Nut (#12).
  - d. In the front-most tab with the one hole, install (1) Handle Bolt Weldment, 1/2"-13 x 1 1/4" x 6" (#6) with (1) 1/2" Flat Washer (#10) inserted into the frame rail and secure using (1) 1/2" Nylock Nut (#12).
  - e. In the rear-most slot in the horizontal lip, install (1) Handle Bolt Weldment, 1/2"-13 x 1 1/4" x 13" (#5) with (1) 1/2" Flat Washer (#10) inserted into the frame rail and secure using (1) 1/2" Flat Washer (#10) and (1) 1/2" Nylock Nut (#12).
6. Repeat Step #5 to install (1) Side Weldment, RH (#3).
7. Attach the Vehicle Center Member (#1) to the Side Weldments, LH (#2) and RH (#3). Insert (4) Spacers (#8), 2 per side, as shown on the Part List on page 3. Secure using (8) 1/2"-13 x 2" Cap Screws (#9), (2) 1/2" Lock Washers (#11) in the threaded holes and (6) 1/2" Nylock Nuts (#12).

8. With all the components now in place, tighten all hardware. Using the Torque Specification Chart provided, torque all Cap Screws.
9. Reinstall the bumper. Reconnect the fog lamp harness connectors if so equipped.

**IMPORTANT:** The bumper will have to be cut (notched) to achieve the desired Vehicle Mount Kit height requirement.



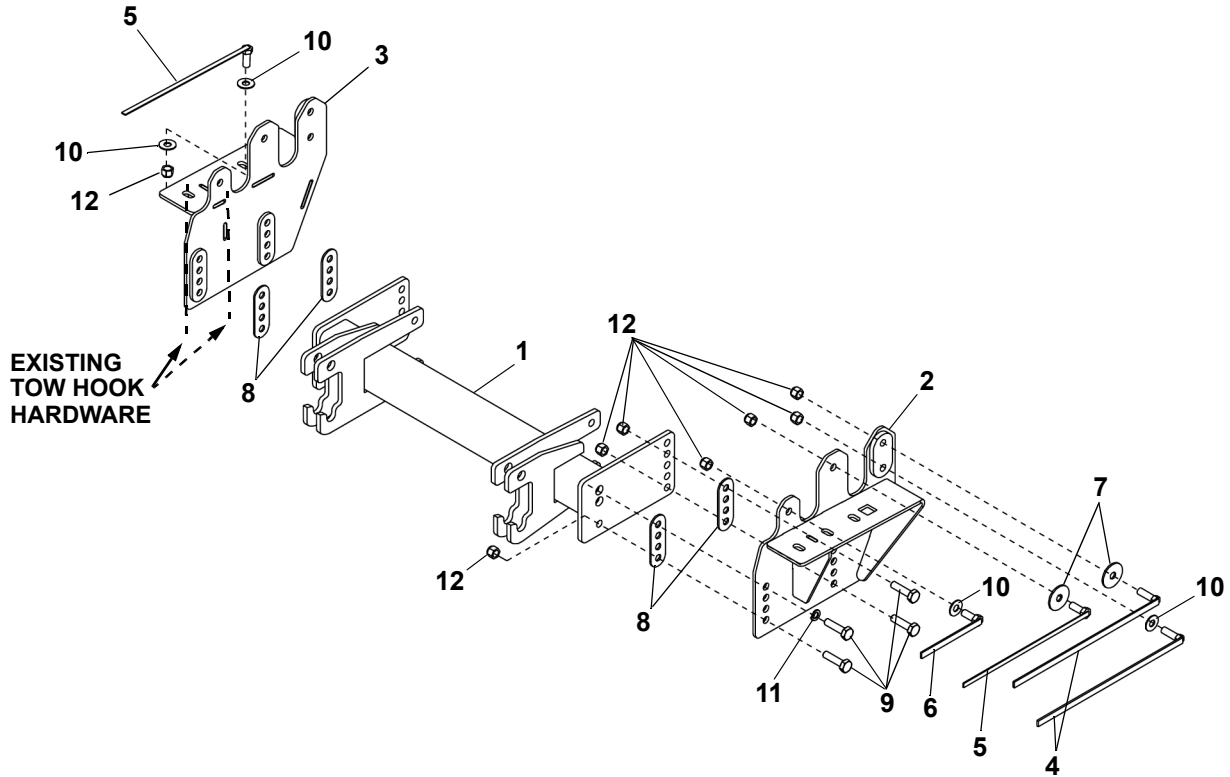
**IMPORTANT:** Height from the center of the lower plow mounting holes on the Vehicle Mount Kit to the ground should be between 8" and 10" to insure proper operation.

TORQUE SPECIFICATIONS FOR STANDARD MACHINE HARDWARE					
Bolt Size	GR.2 Dry	GR.5 Dry	GR.8 Dry	Metric Size	GR.8.8 Dry
1/4"	66*	9	12	M8	17
5/16"	11	17	25	M10	35
3/8"	20	30	45	M12	60
7/16"	32	50	70	M14	95
1/2"	50	75	110	M16	155
9/16"	70	110	150		
5/8"	100	150	220		
3/4"	175	260	380		
7/8"	170	430	600		
1"	250	640	900		

Note: These torque values are to be used for all hardware. Unless otherwise specified, all torque values must meet this specification.  
 Note: All torque values are in Ft.-Lbs unless otherwise stated  
 Note: \*In-Lbs

**REMEMBER** After 5 to 10 hours of snowplow usage, re-torque all Cap Screws!

# PARTS LIST



Note: It is recommended that LOCTITE®, or similar thread locking product, be used on ALL mounting hardware (i.e. Nuts, Cap Screws, Bolts, etc.).

ITEM	PART NO.	DESCRIPTION	QTY.
1	99100890	Vehicle Center Mount, 26 Series .....	1
2		Side Weldment, LH.....	1
3		Side Weldment, RH .....	1
4		Handle Bolt Weldment, ½"-13 x 1-½" x 15" .....	4
5		Handle Bolt Weldment, ½"-13 x 1-¼" x 13" .....	4
6		Handle Bolt Weldment, ½"-13 x 1-¼" x 6" .....	2
7		Plate, Backing.....	4
8		Spacer, VCM, 1/8" .....	4
9		HHCS, ½"-13 x 2" .....	8
10		FW, ½" .....	8
11		LW, ½" Heavy Split .....	2
12		LN, ½", Nylon Insert .....	16

SNO-WAY® INTERNATIONAL, INC.



Hartford, WI 53027 USA  
 Website: [www.snoway.com](http://www.snoway.com)  
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