

Manual, Supplement, 99100936

Overview

2010 and later Jeep Wranglers have a permanently welded blocker beam that is slightly different than 2007-2009 model years. This manual will instruct how to modify the blocker beam so the 99100936 sub-frame may be installed. This manual will need to be used along with manual 97101329.

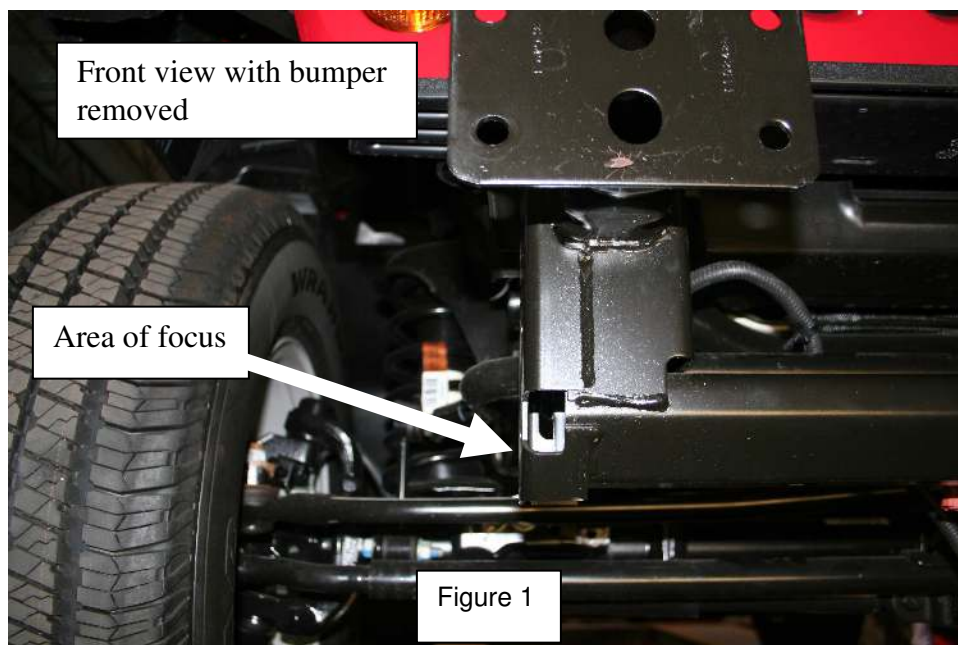
Note: It is recommended that you read through this manual completely before performing any work.

Tools Required

- Cut off wheel

Installation Instructions

1. Refer to step 1 of the mounting instructions in manual 97101329.
2. Using a cut off wheel grind flange flush to blocker beam as shown in figures 1, 2, and 3. Approximately 1/2" of material will be removed.
3. Dress the area that was cut to remove any sharp edges.
4. Refer to step 2 in manual 97101329 for the remainder of the sub-frame installation.



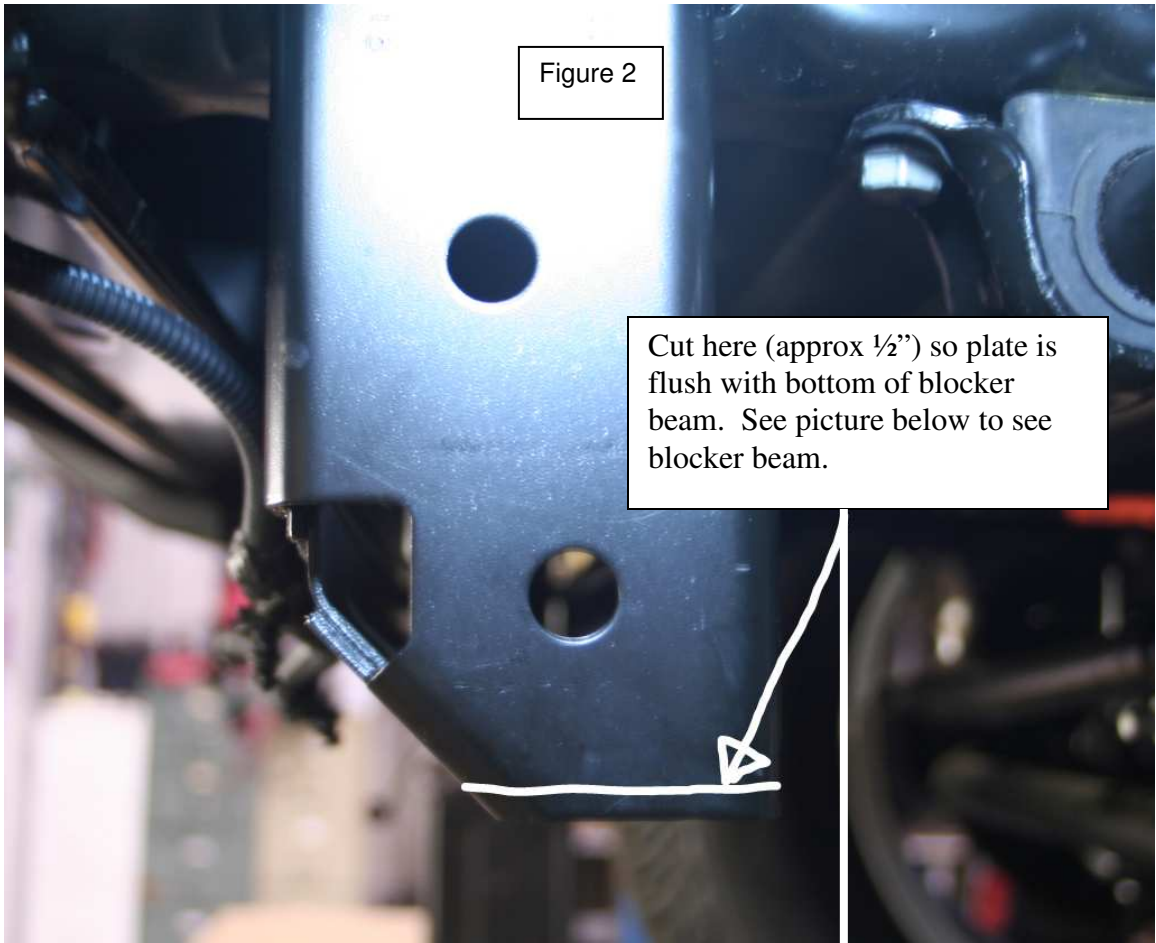


Figure 2

Cut here (approx 1/2") so plate is flush with bottom of blocker beam. See picture below to see blocker beam.

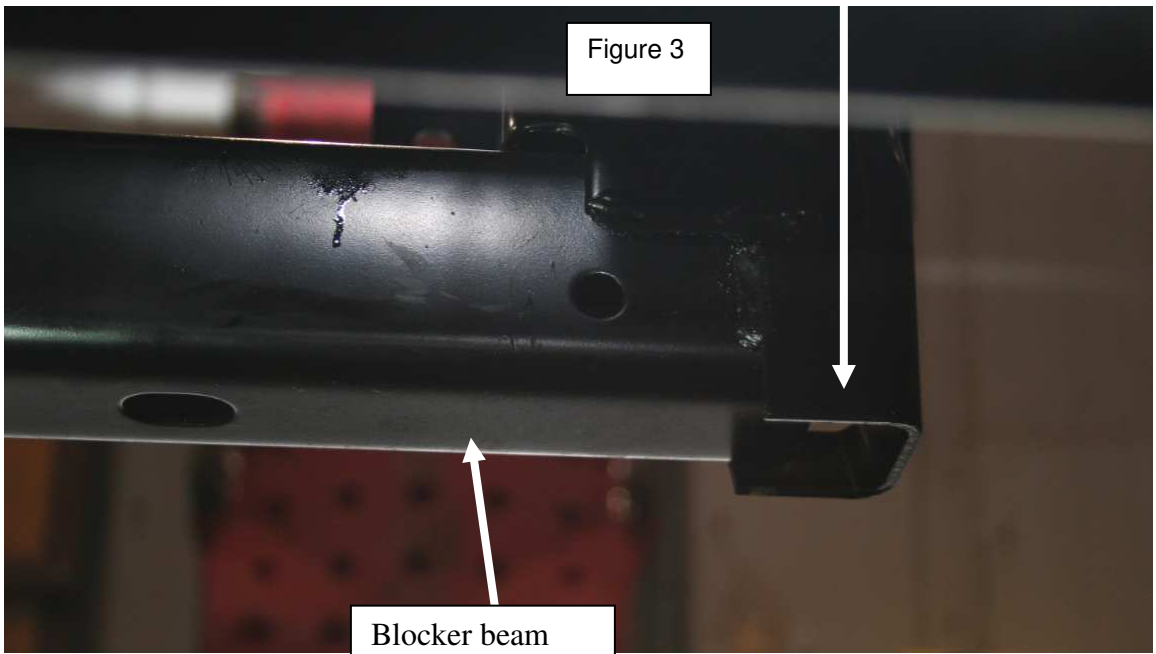


Figure 3

Blocker beam