

Manual, Supplement, 99100690

Overview

2010 and later GM Colorado/Canyon models have a removable blocker beam and a permanently welded blocker beam holder. This manual will instruct how to remove the blocker beam and holder so the 99100690 sub-frame may be installed. This manual will need to be used along with manual 97100987.

Note: It is recommended that you read through this manual completely before performing any work.

Tools Required

- Cut off wheel
- Dead blow hammer or regular hammer and block of wood
- Metric wrench set – gear wrenches are preferred

Installation Instructions

1. Remove vehicle splash shield. A total of four bolts will be removed – two by the bumper and two attaching to the rearward vehicle frame cross member.
2. Next remove the square tube blocker beam. This is fastened by two bolts. See Figure 1.
3. There are a total of three welds per side that will need to be ground so the blocker beam holder bracket can be removed. See figure 2 for grinding locations.
4. See figure 3 of the removed blocker beam holder. The sub-frame may now be installed per mounting instructions in manual 97100987.



