

## Manual, Supplement, 99100883

### Overview

2010 and later Nissan Armada and Titan may have a permanently welded blocker beam that will need to be removed before plow installation. This manual will instruct how to modify the blocker beam so the 99100883 sub-frame may be installed. This manual will need to be used along with manual 97101225.

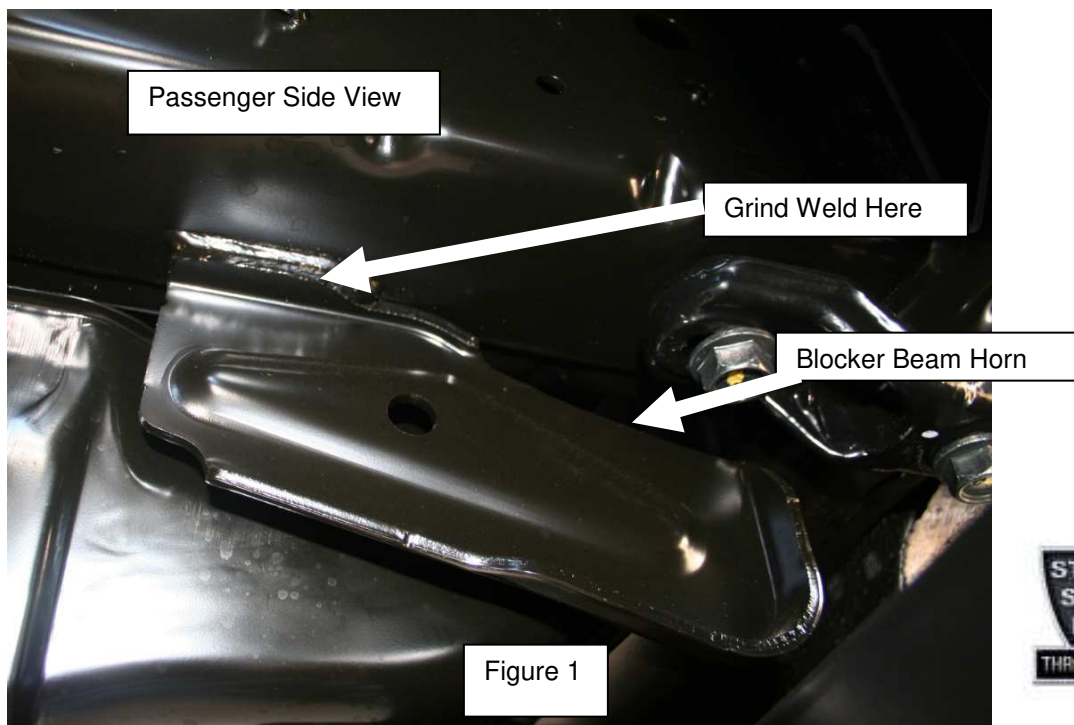
*Note: It is recommended that you read through this manual completely before performing any work.*

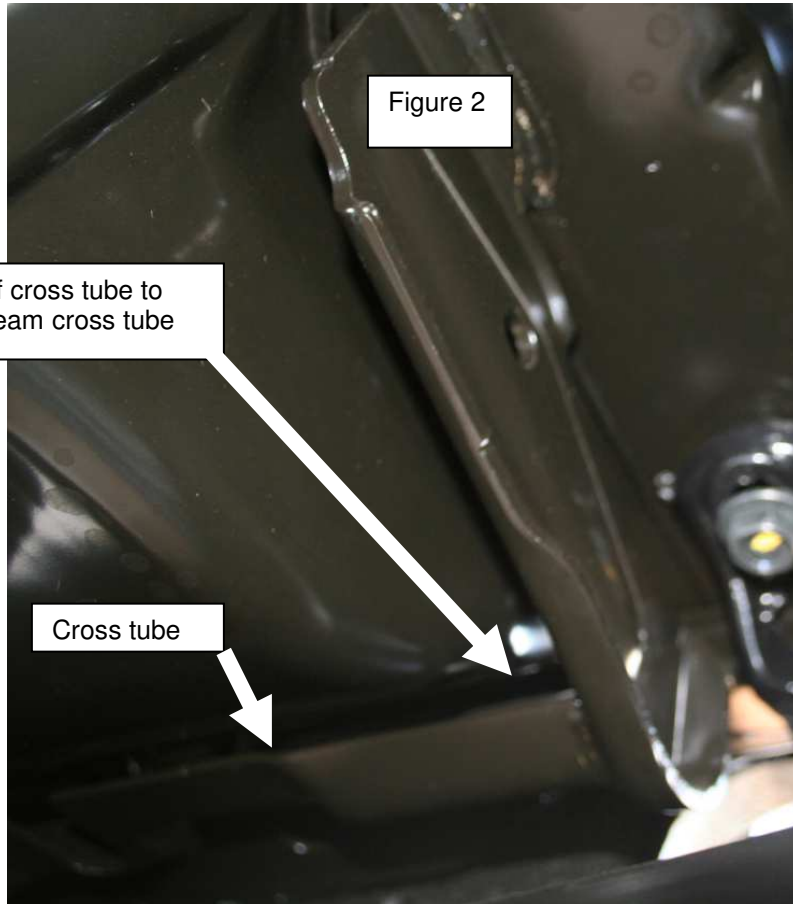
### Tools Required

- Cut off wheel
- Hand held band saw

### Installation Instructions

1. Refer to step 1 of the mounting instructions in manual 97101225. After step 1 in manual 97101225 refer to step 2 below. Steps 2 and 3 will need to be performed on both sides of the vehicle.
2. Using a cut off wheel, grind weld that attaches the blocker beam horn to the frame rail as shown in figure 1.
3. Using a cut off wheel or a hand held band saw cut blocker beam cross tube approximately 2" from the end as shown in figure 2.
4. Dress all areas to remove any sharp edges or high spots.
5. Refer to step 2 in manual 97101225 for the remainder of the sub-frame installation.





## Notes